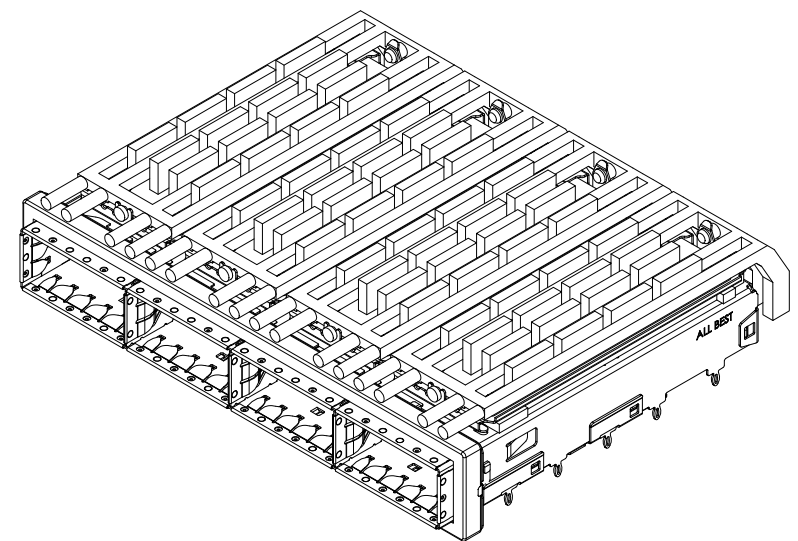


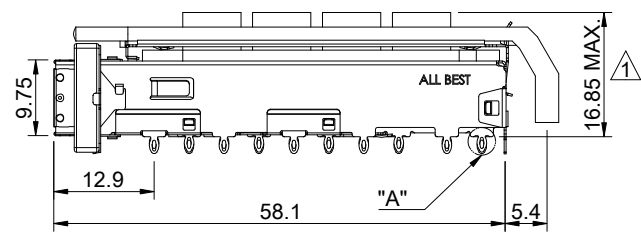
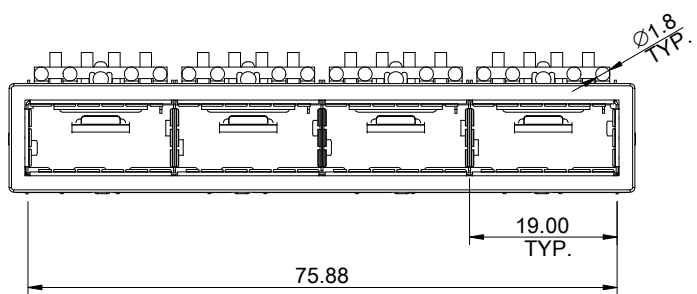
DETAIL A
SCALE 5:1



- MATERIAL
 CAGE: NICKEL SILVER
 HEAT SINK: ALUMINUM
 HEAT SINK CLIP: STAINLESS STEEL
 EMI SPRING: STAINLESS STEEL
 EMI GASKET FLANGE: STAINLESS STEEL
 EMI GASKET: CONDUCTIVE ELASTOMER
 LIGHT PIPE: PC

FINISH
 HEAT SINK: ANODE PROCESS

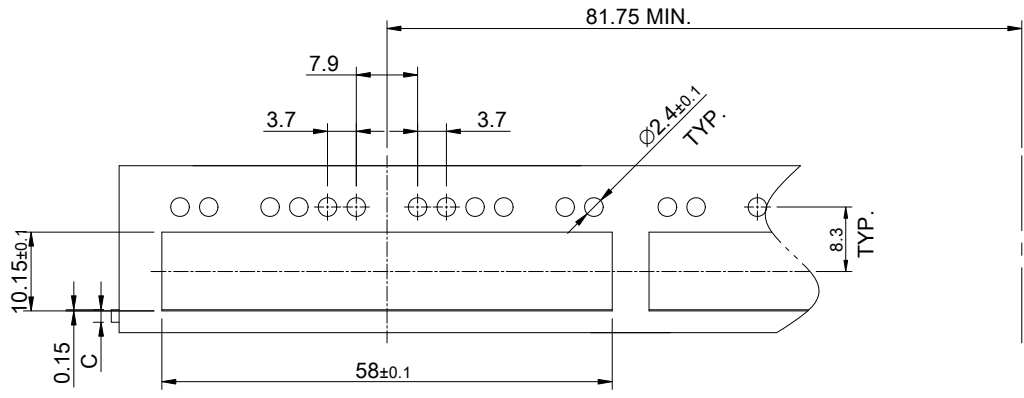
NOTE
 ▲ DIMENSION APPLIES WITH MODULE INSERTED IN CAGE



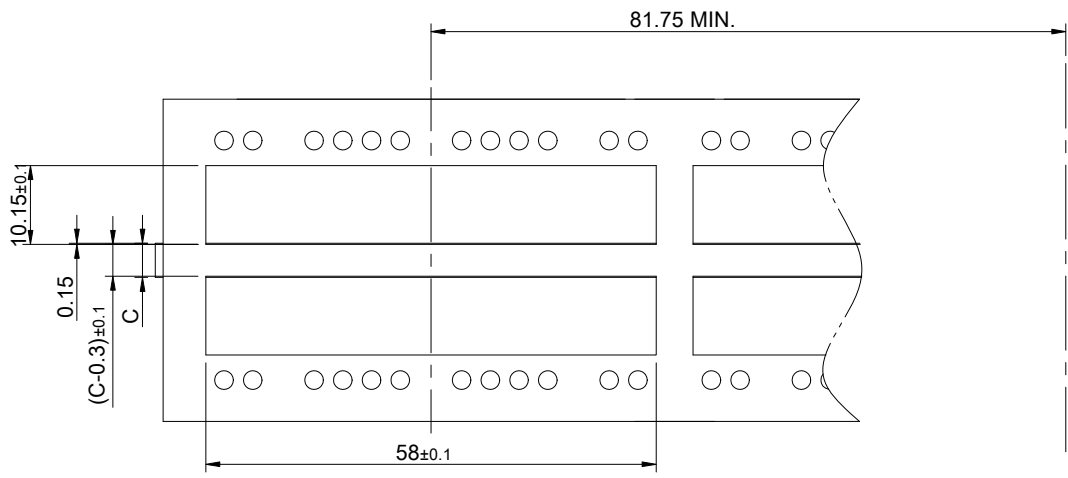
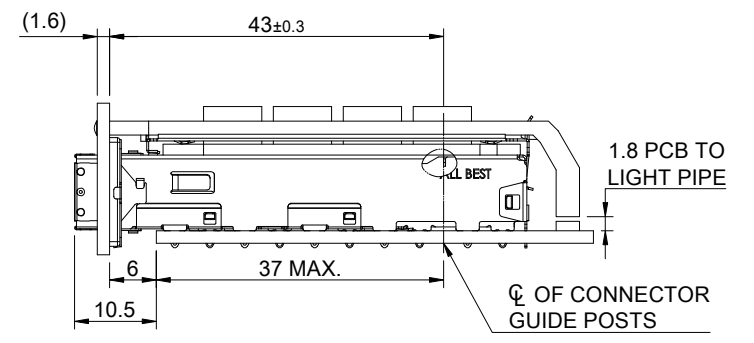
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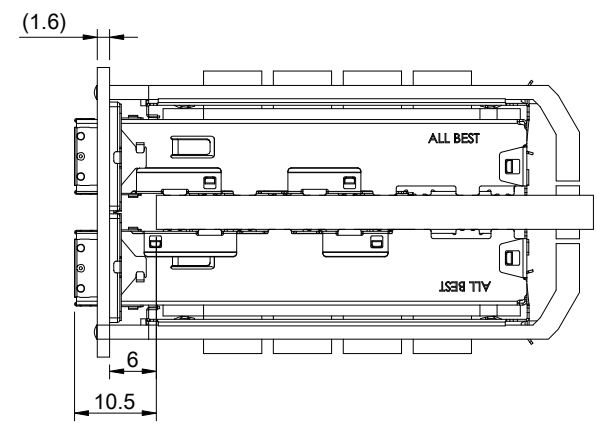
TITLE: QSFP+ 1X4 Cage Assembly w/ Light Pipe & Heat Sink			
DWG#: R-OR-Q4-4CGEH		SHEET: 1/4	REV. REF
UNIT: mm	SCALE: A4 1:1	FINISH:	CHECKED:
THIRD ANGLE PROJECTION		MATERIAL: RoHS Compliant	APPROVED:
TOLERANCE: Angle: ± 1° X ± 0.25 .X ± 0.20 .XX ± 0.15		DRAWN: Gary	DATE: 03/15/2024



SINGLE-SIDE CONFIGURATION




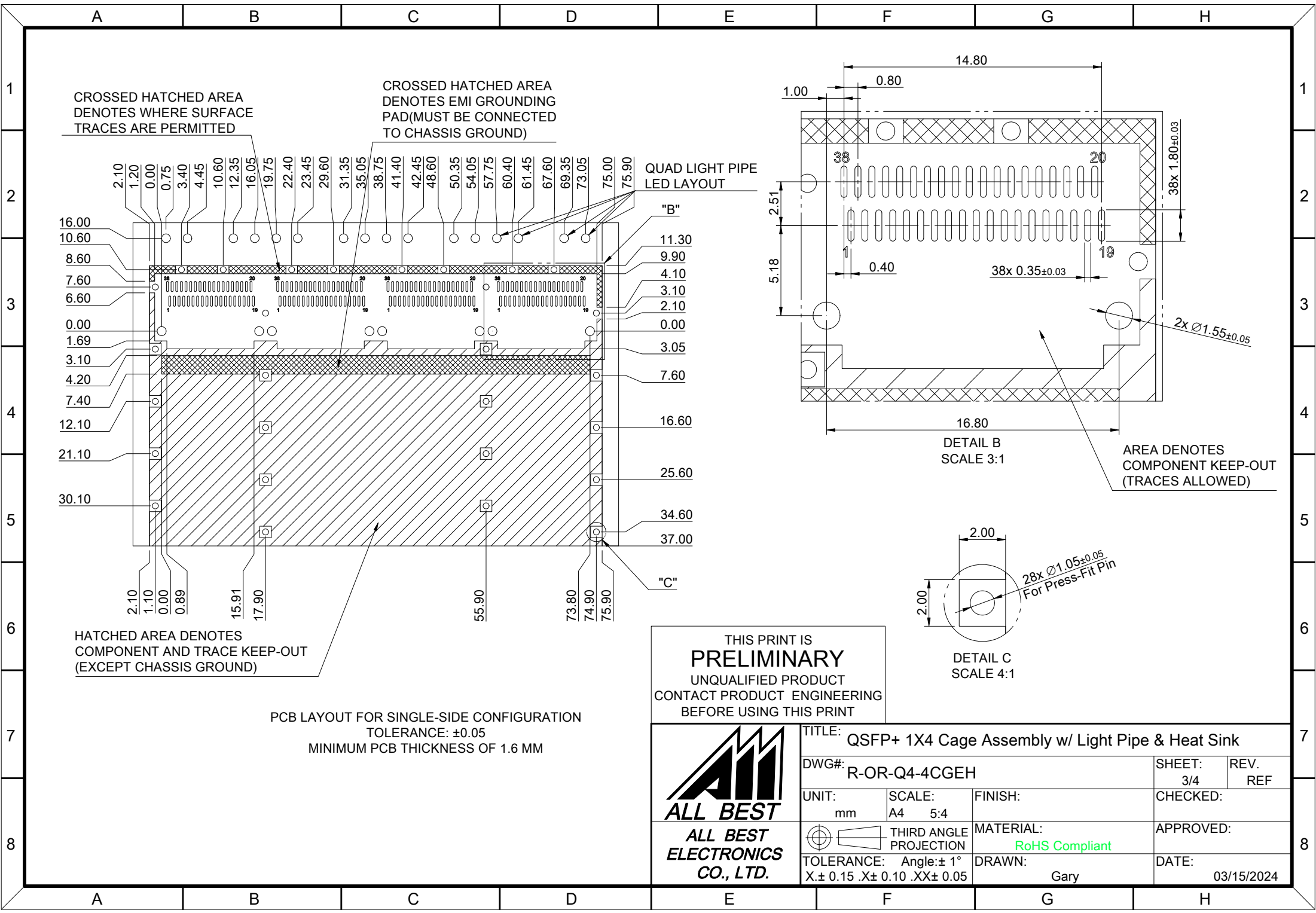
BELLY TO BELLY CONFIGURATION



C = THICKNESS OF PC BOARD
 SINGLE-SIDE = 1.6MM (MIN.)
 BELLY TO BELLY = 4.4MM (MIN.)

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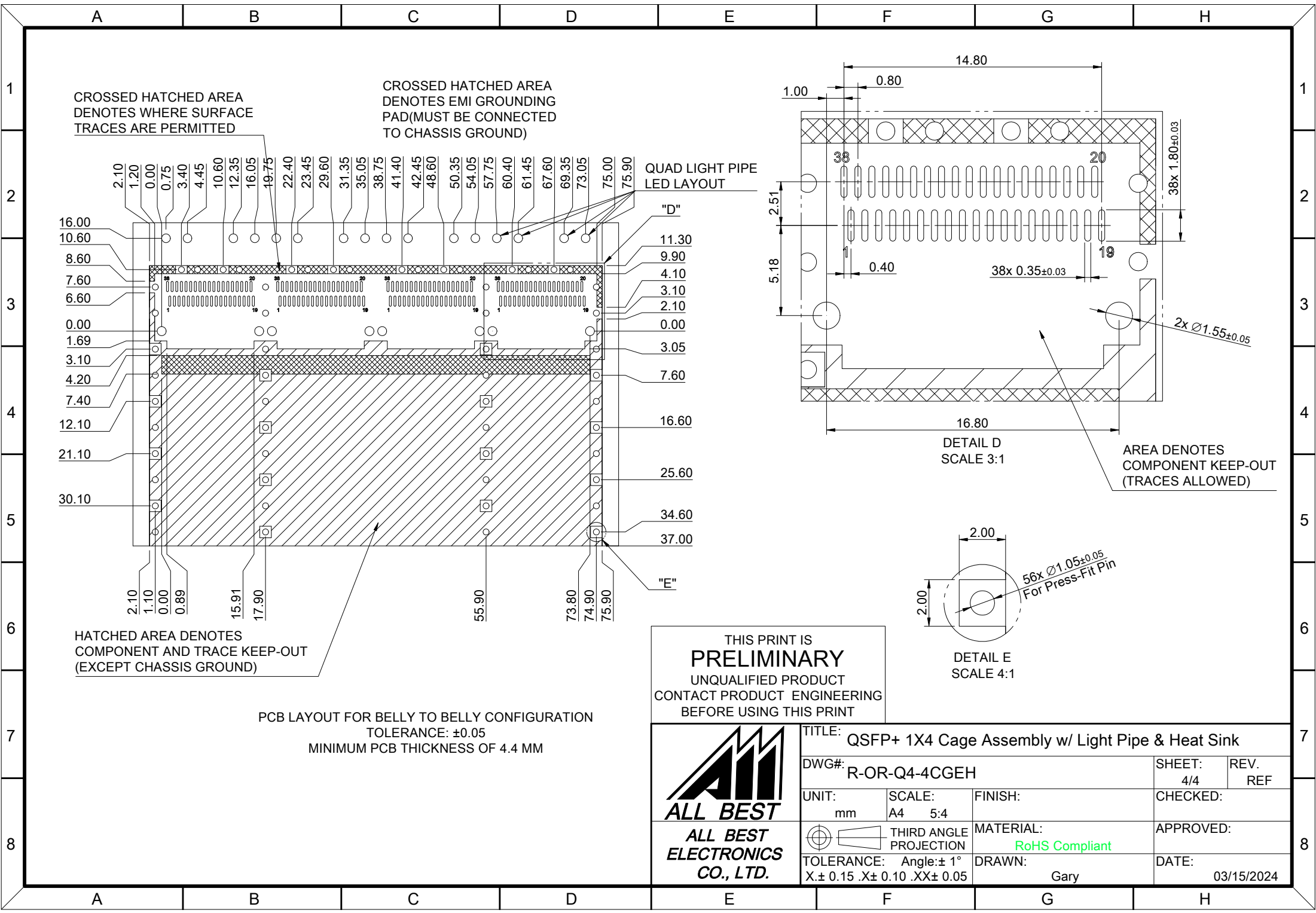
 ALL BEST ELECTRONICS CO., LTD.	TITLE: QSFP+ 1X4 Cage Assembly w/ Light Pipe & Heat Sink		SHEET: 2/4		REV. REF	
	DWG#: R-OR-Q4-4CGEH		CHECKED:		APPROVED:	
UNIT: mm	SCALE: A4 1:1	FINISH:		MATERIAL: RoHS Compliant		
TOLERANCE: Angle: ± 1° X ± 0.15 .X ± 0.10 .XX ± 0.05		DRAWN: Gary		DATE: 03/15/2024		



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TITLE: QSFP+ 1X4 Cage Assembly w/ Light Pipe & Heat Sink			
DWG#: R-OR-Q4-4CGEH		SHEET: 3/4	REV. REF
UNIT: mm	SCALE: A4 5:4	CHECKED:	
TOLERANCE: Angle: $\pm 1^\circ$ X ± 0.15 .X ± 0.10 .XX ± 0.05		MATERIAL: RoHS Compliant	APPROVED:
THIRD ANGLE PROJECTION		DRAWN: Gary	DATE: 03/15/2024



THIS PRINT IS
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UNQUALIFIED PRODUCT
CONTACT PRODUCT ENGINEERING
BEFORE USING THIS PRINT



TITLE: QSFP+ 1X4 Cage Assembly w/ Light Pipe & Heat Sink			
DWG#: R-OR-Q4-4CGEH		SHEET: 4/4	REV. REF
UNIT: mm	SCALE: A4 5:4	FINISH:	CHECKED:
TOLERANCE: Angle: ± 1° X ± 0.15 .X ± 0.10 .XX ± 0.05		MATERIAL: RoHS Compliant	APPROVED:
THIRD ANGLE PROJECTION		DRAWN: Gary	DATE: 03/15/2024