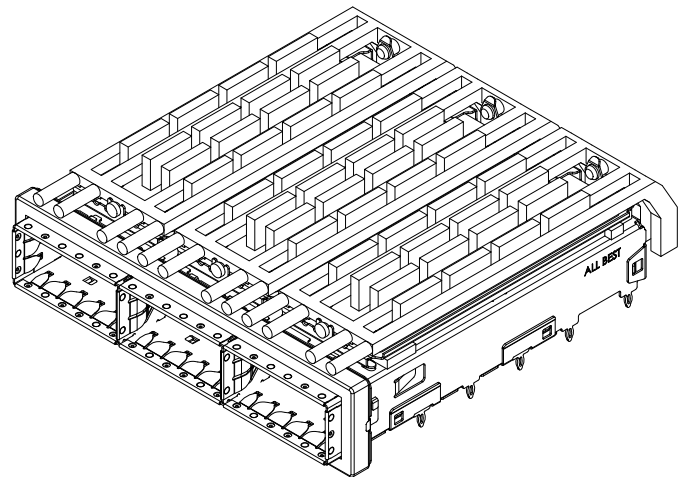
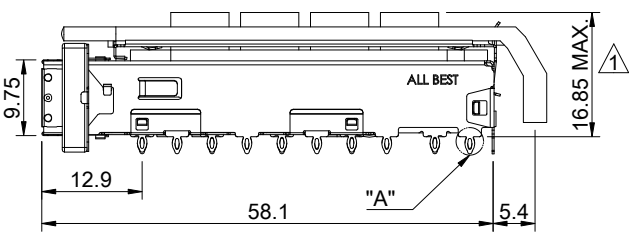
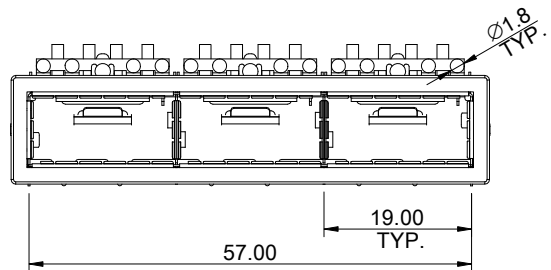


DETAIL A
SCALE 5:1



- MATERIAL
 CAGE: NICKEL SILVER
 HEAT SINK: ALUMINUM
 HEAT SINK CLIP: STAINLESS STEEL
 EMI SPRING: STAINLESS STEEL
 EMI GASKET FLANGE: STAINLESS STEEL
 EMI GASKET: CONDUCTIVE ELASTOMER
 LIGHT PIPE: PC



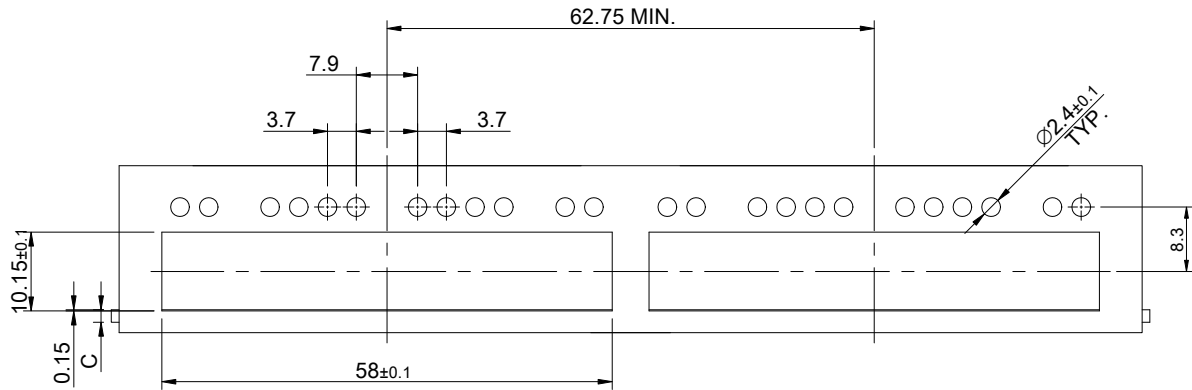
- FINISH
 HEAT SINK: ANODE PROCESS

NOTE
 ▲ DIMENSION APPLIES WITH MODULE INSERTED IN CAGE

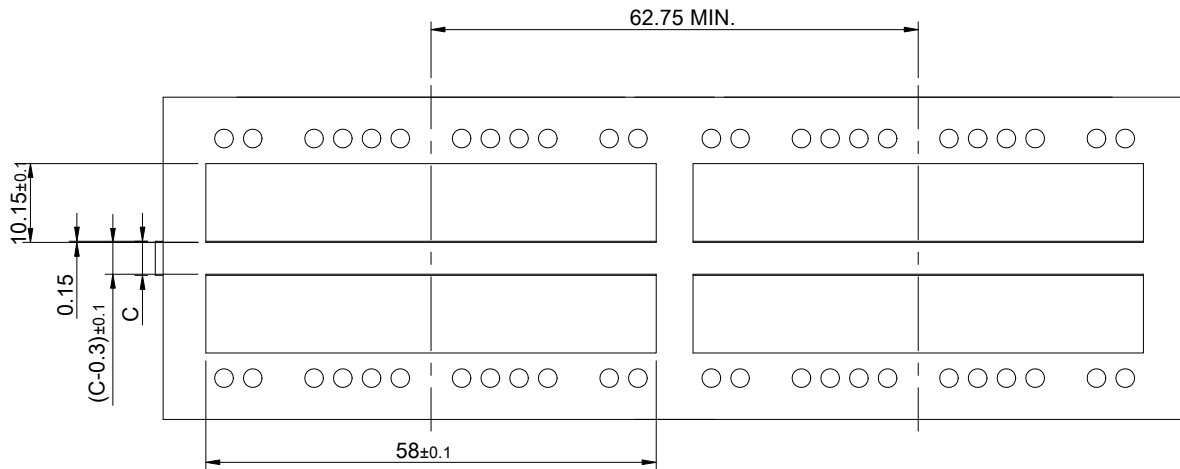
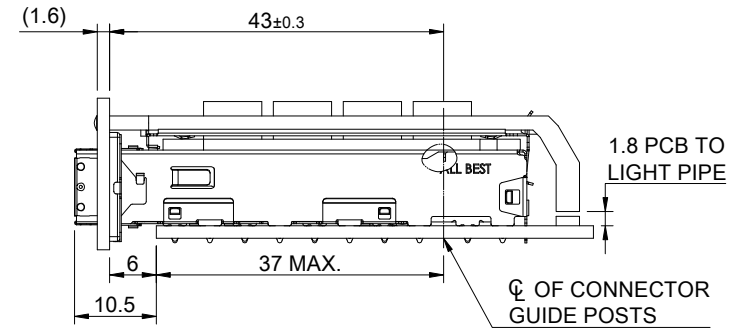
THIS PRINT IS
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 CONTACT PRODUCT ENGINEERING
 BEFORE USING THIS PRINT



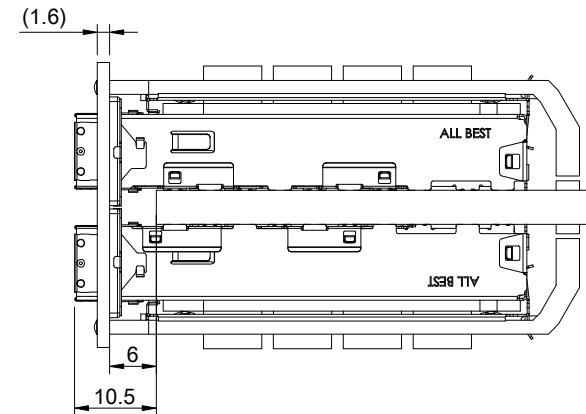
TITLE: QSFP+ 1X3 Cage Assembly w/ Light Pipe & Heat Sink			
DWG#: R-OR-Q3-4CGEH		SHEET: 1/4	REV. REF
UNIT: mm	SCALE: A4 1:1	CHECKED:	
THIRD ANGLE PROJECTION		APPROVED:	
TOLERANCE: Angle: ± 1°		MATERIAL: RoHS Compliant	DATE: 03/15/2024
X: ± 0.25 .X: ± 0.20 .XX: ± 0.15		DRAWN: Gary	



SINGLE-SIDE CONFIGURATION



BELLY TO BELLY CONFIGURATION



C = THICKNESS OF PC BOARD
 SINGLE-SIDE = 1.6MM (MIN.)
 BELLY TO BELLY = 4.4MM (MIN.)

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 CONTACT PRODUCT ENGINEERING
 BEFORE USING THIS PRINT



TITLE: QSFP+ 1X3 Cage Assembly w/ Light Pipe & Heat Sink

DWG#: R-OR-Q3-4CGEH

SHEET: 2/4
 REV. REF

UNIT: mm
 SCALE: A4 1:1

FINISH: CHECKED:

THIRD ANGLE PROJECTION

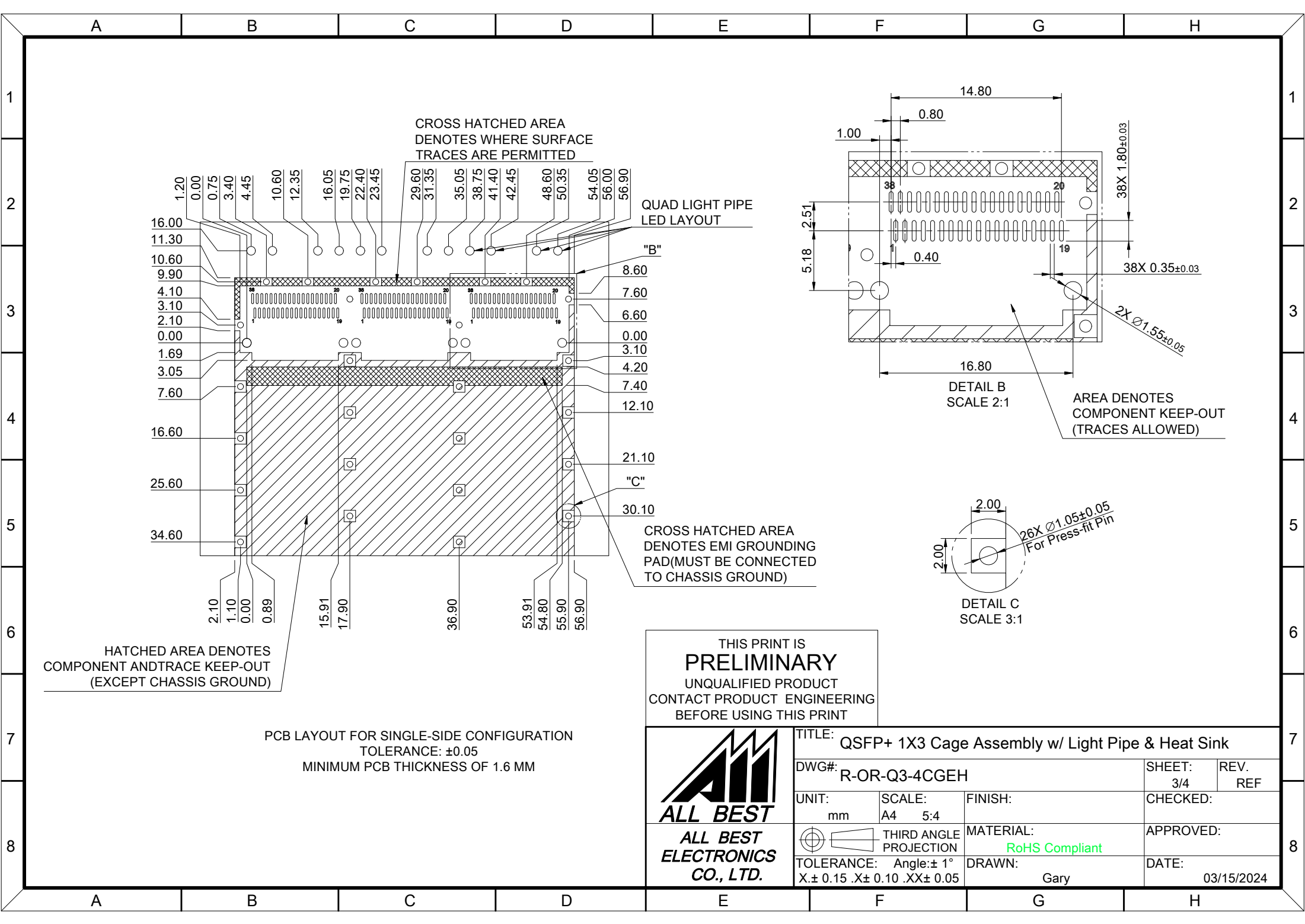
MATERIAL: RoHS Compliant

APPROVED:

TOLERANCE: Angle: ± 1°
 X ± 0.15 .X ± 0.10 .XX ± 0.05

DRAWN: Gary

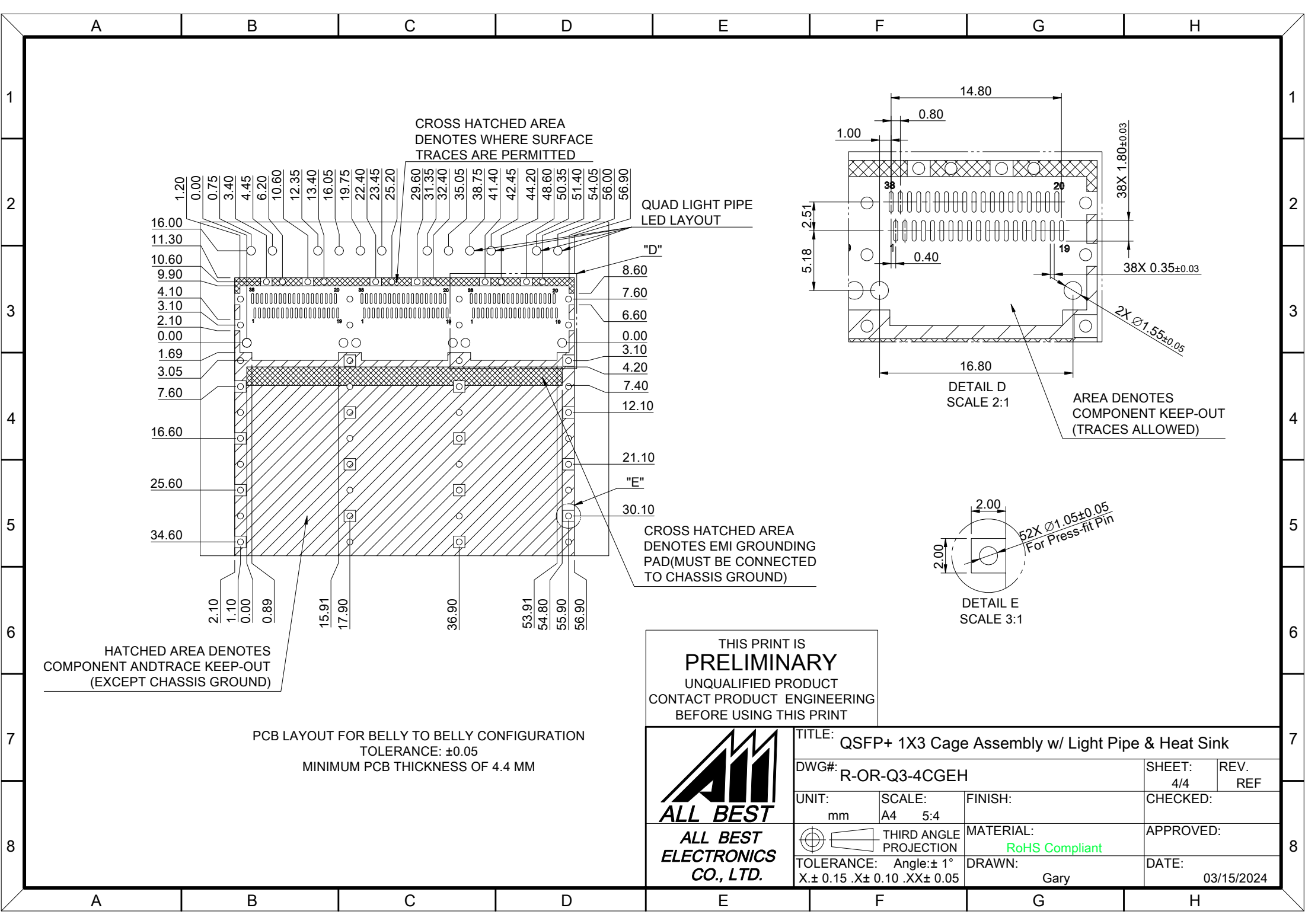
DATE: 03/15/2024



THIS PRINT IS
PRELIMINARY
UNQUALIFIED PRODUCT
CONTACT PRODUCT ENGINEERING
BEFORE USING THIS PRINT



TITLE: QSFP+ 1X3 Cage Assembly w/ Light Pipe & Heat Sink			
DWG#: R-OR-Q3-4CGEH		SHEET: 3/4	REV. REF
UNIT: mm	SCALE: A4 5:4	FINISH:	CHECKED:
THIRD ANGLE PROJECTION		MATERIAL: RoHS Compliant	APPROVED:
TOLERANCE: Angle: ± 1° X ± 0.15 .X ± 0.10 .XX ± 0.05		DRAWN: Gary	DATE: 03/15/2024



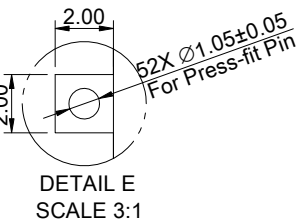
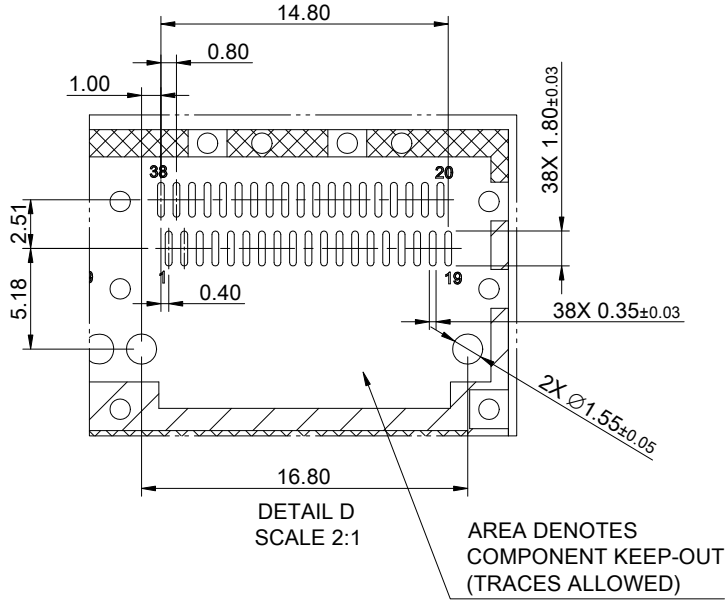
CROSS HATCHED AREA
DENOTES WHERE SURFACE
TRACES ARE PERMITTED

QUAD LIGHT PIPE
LED LAYOUT

"D"

"E"

CROSS HATCHED AREA
DENOTES EMI GROUNDING
PAD(MUST BE CONNECTED
TO CHASSIS GROUND)



HATCHED AREA DENOTES
COMPONENT AND TRACE KEEP-OUT
(EXCEPT CHASSIS GROUND)

PCB LAYOUT FOR BELLY TO BELLY CONFIGURATION
TOLERANCE: ±0.05
MINIMUM PCB THICKNESS OF 4.4 MM

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BEFORE USING THIS PRINT



TITLE: QSFP+ 1X3 Cage Assembly w/ Light Pipe & Heat Sink

DWG#: R-OR-Q3-4CGEH

SHEET: 4/4
REV. REF

UNIT: mm
SCALE: A4 5:4

FINISH:

CHECKED:

THIRD ANGLE PROJECTION

MATERIAL:
RoHS Compliant

APPROVED:

TOLERANCE: Angle: ± 1°
X ± 0.15 .X ± 0.10 .XX ± 0.05

DRAWN:
Gary

DATE:
03/15/2024