

A

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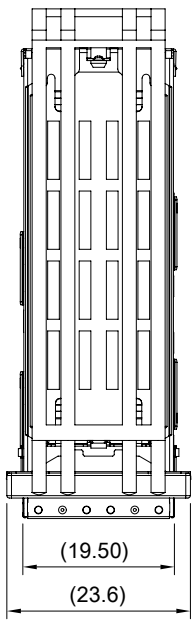
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7

7

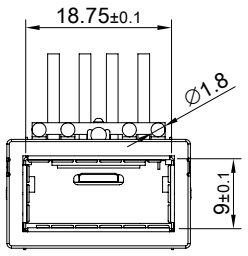
8

8



(19.50)

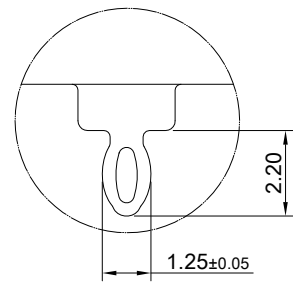
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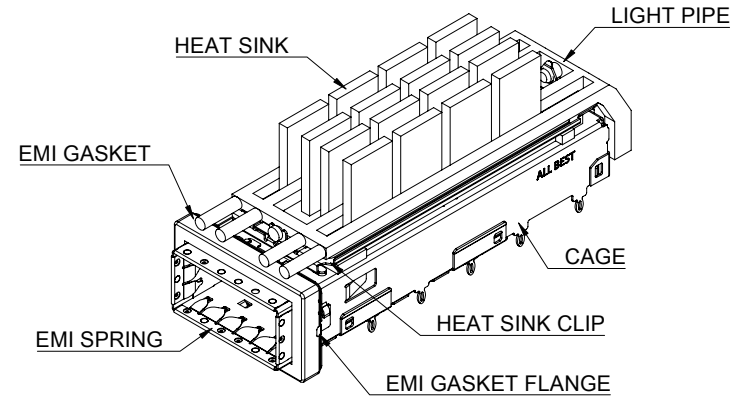
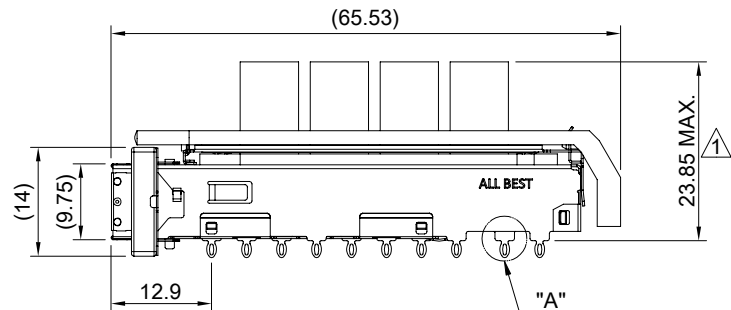
18.75±0.1

Ø1.8

9±0.1



DETAIL A
SCALE 5:1



MATERIAL
 CAGE: NICKEL SILVER
 HEAT SINK: ALUMINUM
 HEAT SINK CLIP: STAINLESS STEEL
 EMI SPRING: STAINLESS STEEL
 LIGHT PIPE: PC
 EMI GASKET: CONDUCTIVE ELASTOMER
 EMI GASKET FLANGE: STAINLESS STEEL

FINISH
 HEAT SINK: ANODE PROCESS

NOTE
 ▲ DIMENSION APPLIES WITH MODULE INSERTED IN CAGE

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 BEFORE USING THIS PRINT



TITLE: QSFP56 1X1 Cage Assembly w/ Light Pipe & Heat Sink			
DWG#: R-OR-DZQ1-4CGEE-MK		SHEET: 1/4	REV. REF
UNIT: mm	SCALE: A4 1:1	CHECKED:	
TOLERANCE: Angle: ± 1° X.± 0.25 .X± 0.20 .XX± 0.15		MATERIAL: RoHS Compliant	APPROVED:
THIRD ANGLE PROJECTION		DRAWN: Pohsiung	DATE: 3/14/2024

A

B

C

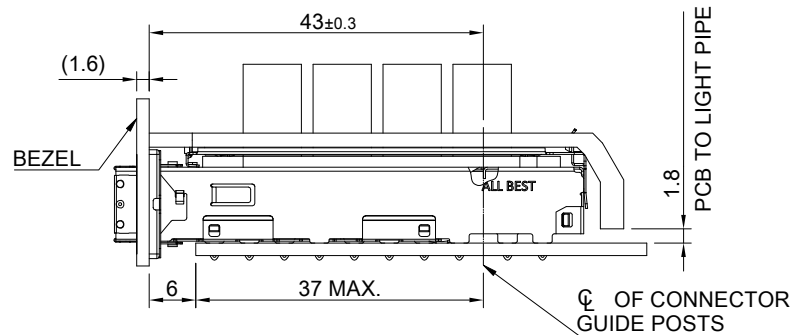
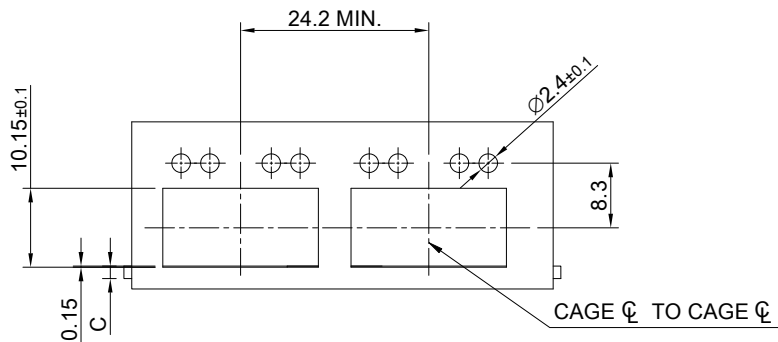
D

E

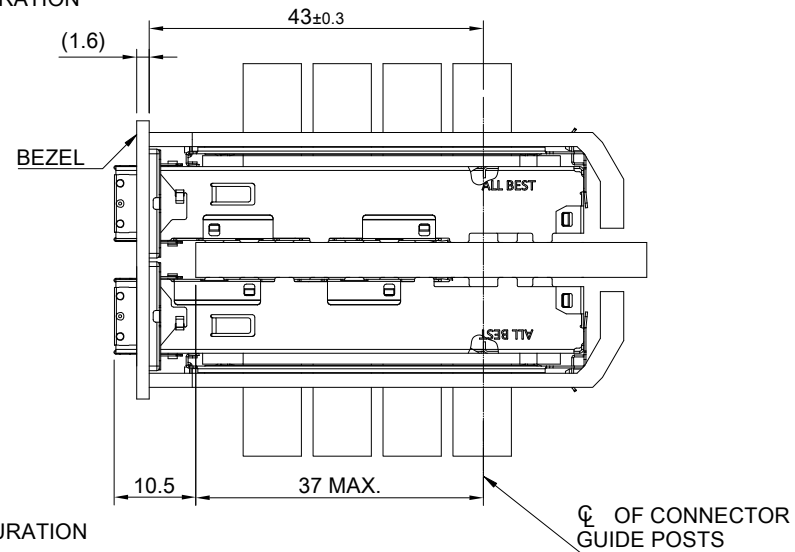
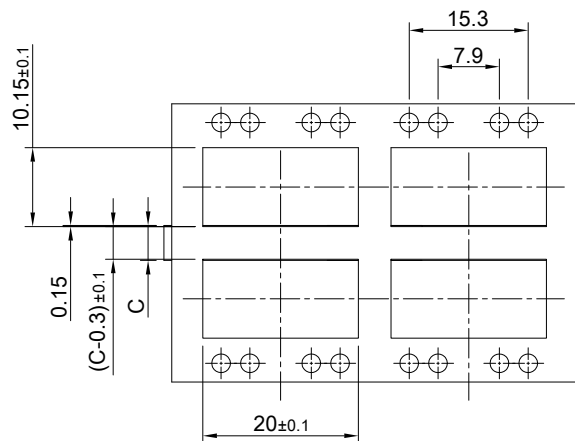
F

G

H



SINGLE-SIDE CONFIGURATION



BELLY TO BELLY CONFIGURATION

C = THICKNESS OF PC BOARD
 SINGLE-SIDE = 1.6MM (MIN.)
 BELLY TO BELLY = 4.5MM (MIN.)

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TITLE: QSFP56 1X1 Cage Assembly w/ Light Pipe & Heat Sink

DWG#: R-OR-DZQ1-4CGEE-MK

UNIT: mm

SCALE: A4 1:1

FINISH:

SHEET: 2/4
 REV. REF

THIRD ANGLE PROJECTION

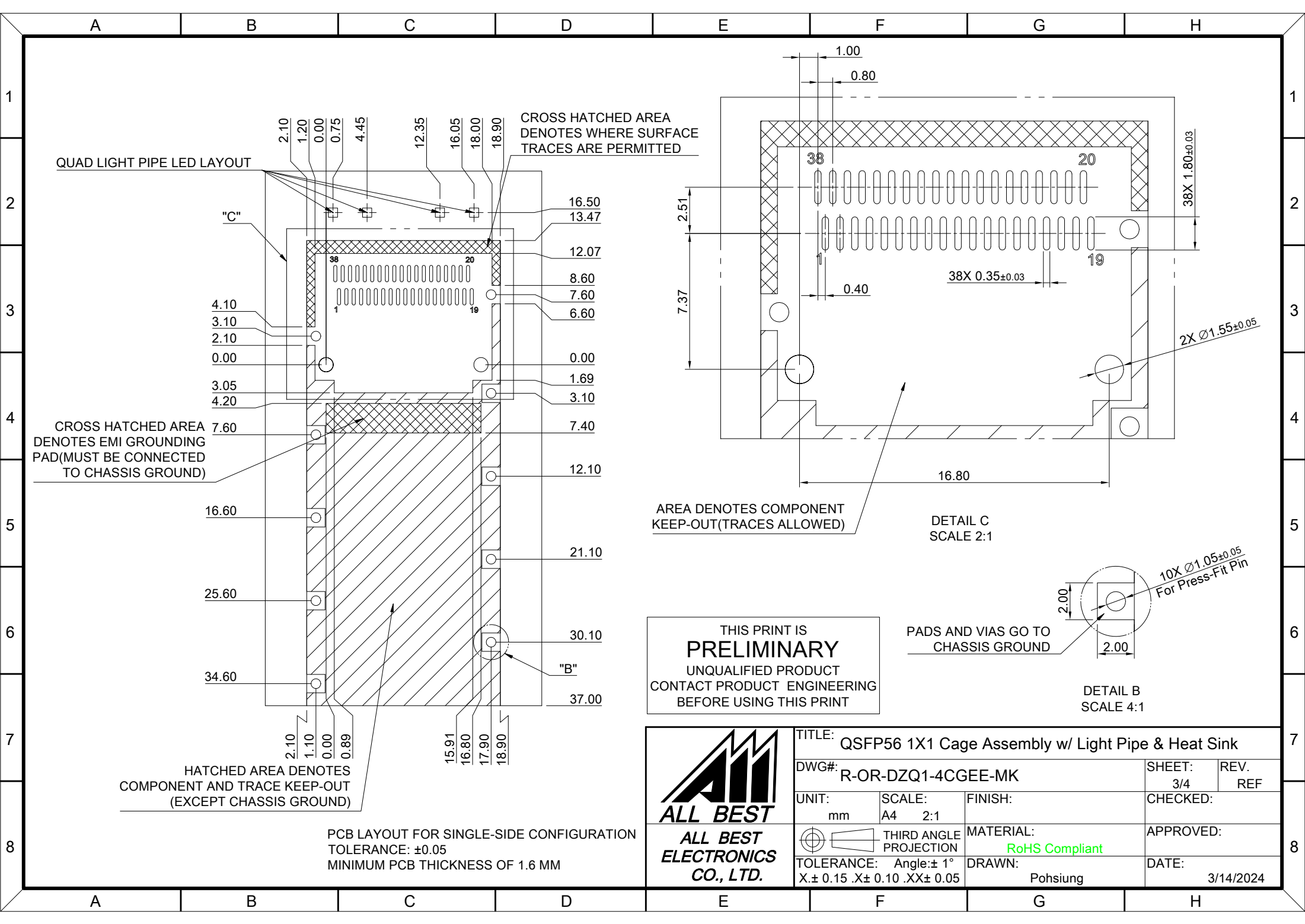
MATERIAL: RoHS Compliant

APPROVED:

TOLERANCE: Angle: ± 1°
 X ± 0.15 .X ± 0.10 .XX ± 0.05

DRAWN: Pohsiung

DATE: 3/14/2024



QUAD LIGHT PIPE LED LAYOUT

CROSS HATCHED AREA DENOTES WHERE SURFACE TRACES ARE PERMITTED

CROSS HATCHED AREA DENOTES EMI GROUNDING PAD (MUST BE CONNECTED TO CHASSIS GROUND)

HATCHED AREA DENOTES COMPONENT AND TRACE KEEP-OUT (EXCEPT CHASSIS GROUND)

PCB LAYOUT FOR SINGLE-SIDE CONFIGURATION
TOLERANCE: ±0.05
MINIMUM PCB THICKNESS OF 1.6 MM

AREA DENOTES COMPONENT KEEP-OUT (TRACES ALLOWED)

DETAIL C
SCALE 2:1

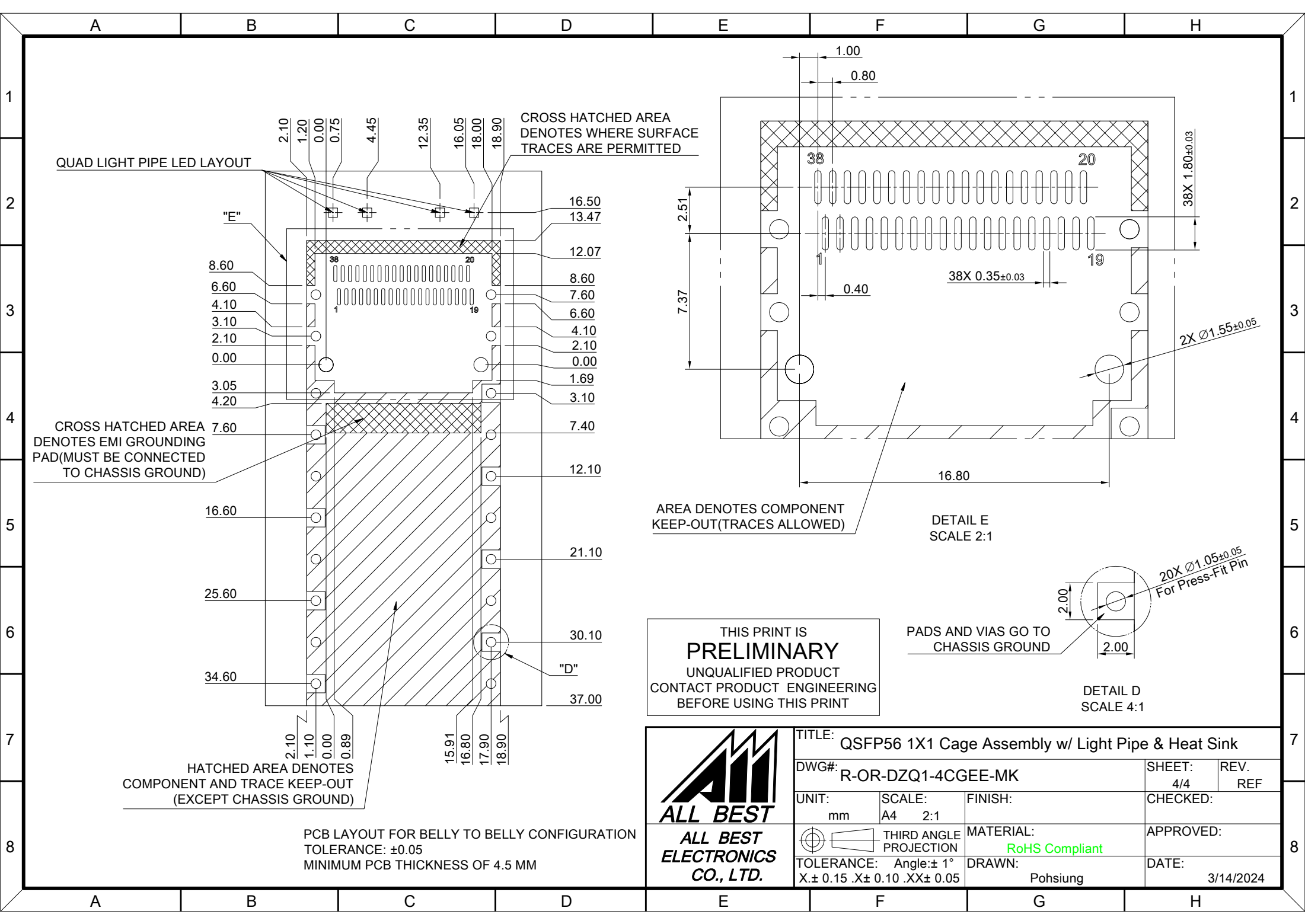
PADS AND VIAS GO TO CHASSIS GROUND

DETAIL B
SCALE 4:1

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TITLE: QSFP56 1X1 Cage Assembly w/ Light Pipe & Heat Sink			
DWG#: R-OR-DZQ1-4CGEE-MK		SHEET: 3/4	REV. REF
UNIT: mm	SCALE: A4 2:1	CHECKED:	
THIRD ANGLE PROJECTION		APPROVED:	
TOLERANCE: Angle: ±1° X ± 0.15 .X ± 0.10 .XX ± 0.05		MATERIAL: RoHS Compliant	DATE: 3/14/2024
		DRAWN: Pohsiung	



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BEFORE USING THIS PRINT

<p>ALL BEST ALL BEST ELECTRONICS CO., LTD.</p>	TITLE: QSFP56 1X1 Cage Assembly w/ Light Pipe & Heat Sink		SHEET: 4/4		REV. REF	
	DWG#: R-OR-DZQ1-4CGEE-MK		CHECKED:		APPROVED:	
	UNIT: mm	SCALE: A4 2:1	FINISH:		DATE: 3/14/2024	
	TOLERANCE: Angle: ± 1° X ± 0.15 .X ± 0.10 .XX ± 0.05		MATERIAL: RoHS Compliant	DRAWN: Pohsiung		